



# VS 160-30

## Medium-Duty Stamping Lubricant

### FEATURES

- Excellent fines removal
- Not sticky or tacky - cleans very easily
- No clean required before welding
- Does not build up on tooling/die
- Works very well with Aluminum & mild steels

### APPLICATIONS

- Light-Duty Stamping - examples include:
- Flanges on car doors, appliance panels, connectors, etc.
- Differential covers
- HSS frame rails
- Bearings
- Brackets
- Exhaust system flanges
- Many others - please contact us with questions.



### DIRECTIONS

Dilute Metal Mates VS with water to suit the specific application. Slowly add water to lubricant while mixing. Water quality enhances the performance of all water-dilutable lubricants.

### HANDLING

Use appropriate safety equipment. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep away from extreme heat. Keep container closed when not in use.

### STORAGE

Store away from extreme heat, flame, or ignition sources. Pressure buildup may occur due to heat exposure or temperature change. Release pressure by slowly opening container.

### DISPOSAL

Absorb with suitable material and follow procedures shown on SDS. Dispose of in a manner that is recommended by local, state, provincial, and federal laws and regulations.

### PROPERTIES

<b>Odor</b>	mild
<b>pH Value</b>	8.0-9.0
<b>Specific Gravity</b>	0.99
<b>Flash Point</b>	>200F (>93C)
<b>Boiling Point / Range</b>	212F (100C)
<b>Melting / Freezing Point</b>	212F (100C)
<b>Vapor Pressure</b>	<1
<b>Vapor Density</b>	Heavier than air
<b>Prop 65 Warning</b>	Yes
<b>Total Chlorine</b>	Y
<b>Dilution Ratio</b>	Typical Dilution 3:1 to 6:1 (33-17%)

### AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Color
MM1002	5 gal	pail	1	creamy white
MM1003	55 gal	drum	1	creamy white
MM1006	330 gal	tote	1	creamy white



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