



STEEL BLUE[®]

Layout Fluid

DIRECTIONS

- Apply to a surface that is clean, dry and free of oil and grease.

FEATURES

- Steel Blue[®] provides a uniform deep color that prevents glare and eye strain
- Allows for sharp, clear, and precise scribes
- Provides a thin film without cracking/chipping and adds practically no thickness to work surface
- Meets A-A 59168 dated 21st May 2014 paragraph 3.1.1 thru 3.2.4.4 with the exception of 3.3 (chemical resistance to chlorinated solvents)
- Dries within minutes
- Reveals defects and pinholes in a variety of surfaces
- Great for inspection of gear tooth contact patterns
- Available in multiple package sizes
- Does not contain any reportable amounts of Xylene

MATERIALS COMPATIBILITY

- Safe on most surfaces
- Removable with DYKEM[®] Remover & Cleaner
- Surface tests should be run to determine compatibility prior to use

HEALTH AND SAFETY

- Flammable liquid and vapor. Keep away from heat, sparks and flame. Use only with adequate ventilation. Avoid contact with skin and eyes.
- Refer to SDS (Safety Data Sheet) for complete information on health and safety



PHYSICAL PROPERTIES

Color	Blue
Odor	Solvent.
Flash Point	50°F (9.7°C)
Boiling Point / Range	148°F (64.7°C)
VOC Content	94% - 96% by weight
Shelf Life	24 Months
Dry Time	< 2 minutes (may vary depending on film thickness)
Auto-Ignition Temperature	716°F (380°C)

AVAILABLE IN

Net Contents	Cnt. Type	Units/ Case	Approx. Case Wt.	Part #
12 oz	aerosol	12	13 lbs	80000
2 oz	felt tip applicator	12	3 lbs	80200
4 oz	brush-in-cap	12	4 lbs	80300
8 oz	brush-in-cap	12	6 lbs	80400
930 mL	bottle	12	25 lbs	80600
1 gal	bottle	4	32 lbs	80700



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