

FEATURES

- Moderate-duty minimum quantity lubricant
- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating
- For ferrous & nonferrous metals, aluminum and titanium
- Clean with soap and water

APPLICATIONS

General machining, sawing and cutting

• Sawing aluminum castings

DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

HANDLING

Avoid contact with skin, eyes, clothing. Wash thoroughly after handling.

STORAGE

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL

Dispose in accordance with all applicable regulations.



PHYSICAL PROPERTIES

Appearance / Physical State	Liquid	
Color	Purple	
Odor	Mild	
Boiling Point / Range	>392°F (>200°C)	
Flash Point	400°F (204°C)	
Pour Point	-40°F (-40°C)	
Specific Gravity	0.93	
VOC Content	0.17 % ; 1.72 g/L	
Viscosity	9 cSt @ 40°C	

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Approximate Case Weight
LB6800	1 gal	jug	4	34 lbs
LB6855	55 gal	drum	1	454 lbs

