

# Accu-Lube® Power Stamp III

## General Purpose MQL

### FEATURES

- Vegetable-based, biodegradable lubricant
- Water-washable
- Clean before heat treating with rinse water
- Heavy-duty

### APPLICATIONS

- Carbide die stamping
- Drawing and fine blanking
- Stamping sheet metal up to 0.125" thick (gauge 8 and higher, depending on the type of metal)
- For ferrous & nonferrous metals, aluminum and titanium

### DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

### HANDLING

Avoid contact with skin, eyes, clothing. Wash thoroughly after handling.

### STORAGE

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

### DISPOSAL

Dispose of in accordance with local regulations.



### PHYSICAL PROPERTIES

<b>Appearance / Physical State</b>	Liquid.
<b>Color</b>	Golden.
<b>Odor</b>	Mild.
<b>Flash Point</b>	>399.2°F (>204.0°C)
<b>Specific Gravity</b>	0.935
<b>VOC Content</b>	0.15 % , 1.5 g/l per US State and Federal Consumer Product Regulations
<b>Flash Point</b>	598°F (314°C)
<b>Pour Point</b>	5°F (-15°C)
<b>Viscosity</b>	48 cSt @ 40°C

### AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Approximate Case Weight
LBSTIII01	1 gal	bottle	4	34 lbs
LBSTIII55	55 gal	drum	1	459 lbs



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